

structo

WALL
SYSTEMS



A STYLISH SOLUTION FOR A MODERN
OFFICE

FITS PERFECTLY WITH SINGLE AND
DOUBLE GLAZED GLASS WALLS

PORTALS ARE FACTORY ASSEMBLED

LIGHTER THAN CORRESPONDING MDF
PORTALS

EASY TO INSTALL

THE EDGES OF THE SIDE PANELS ARE
PROTECTED BY ALUMINUM PROFILES

POSSIBLE TO CHOOSE DIFFERENT
COLOR FOR MDF PANELS AND
ALUMINUM PROFILES

PORTA—120M

Maximum height of the portal if side panels are in one piece:	2790 mm*
* coloured	
Maximum height of the portal if side panels are divided into two parts:	4000 mm
Maximum external dimensions of the door frame (width x height):	1090 x 2390 mm*
* with SU-050 door panel	
Portal thickness:	120 mm



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PORTA-120M | TECHNICAL DESCRIPTION



PORTA-120M is portal system with aluminum construction with a thickness of 120mm, covered with MDF panels. The system is designed without moldings.

The portal has an installation reserve of 8-40mm at the top and 0-15mm on both sides, which is why it is easy to install even if the construction openings are not the same size.

The portal can be ordered opening both in and outwards, and in both cases, the door panel is in the same plane as the rest of the portal when viewed from the outside.

Standard single-panel door frame widths are: M7 (690mm), M8 (790mm), M9 (890mm), M10 (990mm).

The standard door frame height is M21 (2090mm). It is also possible to order paired doors, double doors, doors with glass openings and doors of special size.

The standard door types are SU-050 (thickness of the door panel is 53mm) and SU-060 (thickness is 66,5mm).

Side sections are ideal for connectors, switches, cabling, etc.

The minimum width of the side panel for inside opening portal when installing electrical accessories is 164 mm when viewed from the outside (132mm from the inside). Corresponding dimensions for outside opening portal are 140mm and 152mm.

MDF 10mm panels of one side are glued to the carcass, for other side is equipped with openable clip-system. For veneered or laminated finishes MDF 8mm panels are used.

To increase soundproofing, mineral wool and up to 2 layers of plasterboard are installed between the carcass.

If necessary, an acoustic air duct for the transfer air can be ordered above and/or next to the door (Sound Screen).

Maximum height of the portal if side panels are in one piece: * coloured	2790 mm*
Maximum height of the portal if side panels are divided into two parts:	4000 mm
Minimum solid door panel width:	250 mm
Minimum door panel width with a glass opening:	560 mm

The structures adjacent to the product must be strong enough to allow profiles to be attached to them.

Possible coatings for panels and door panels are:

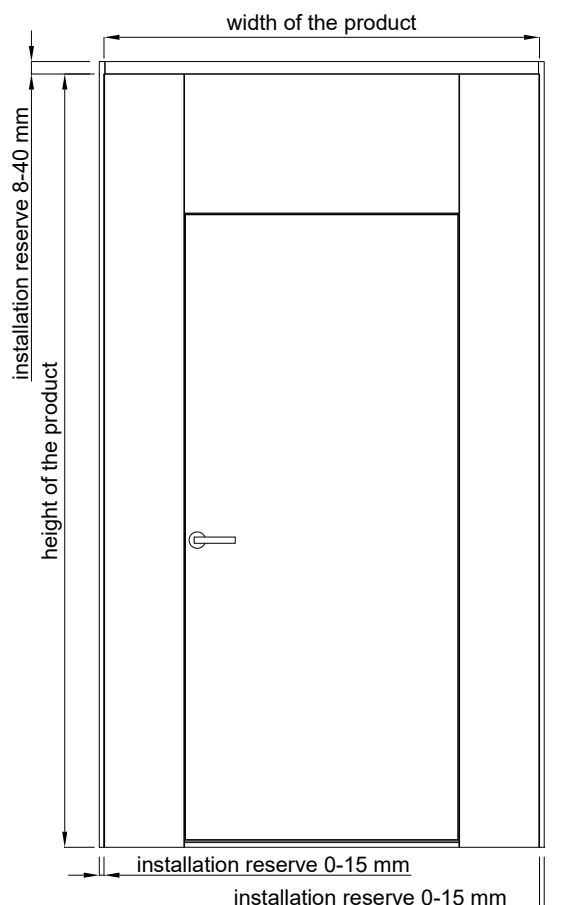
- painted according to RAL, NCS or Tikkurila colour catalogues.
- covered with natural or technical veneer, which may be stained and varnished, varnished with tinted varnish or painted.
- laminated (the edges of the door panel are painted).

The standard surface finish of aluminum profiles is natural (silver) anodizing but it is also possible to order a painted surface according to the RAL colour catalogue.

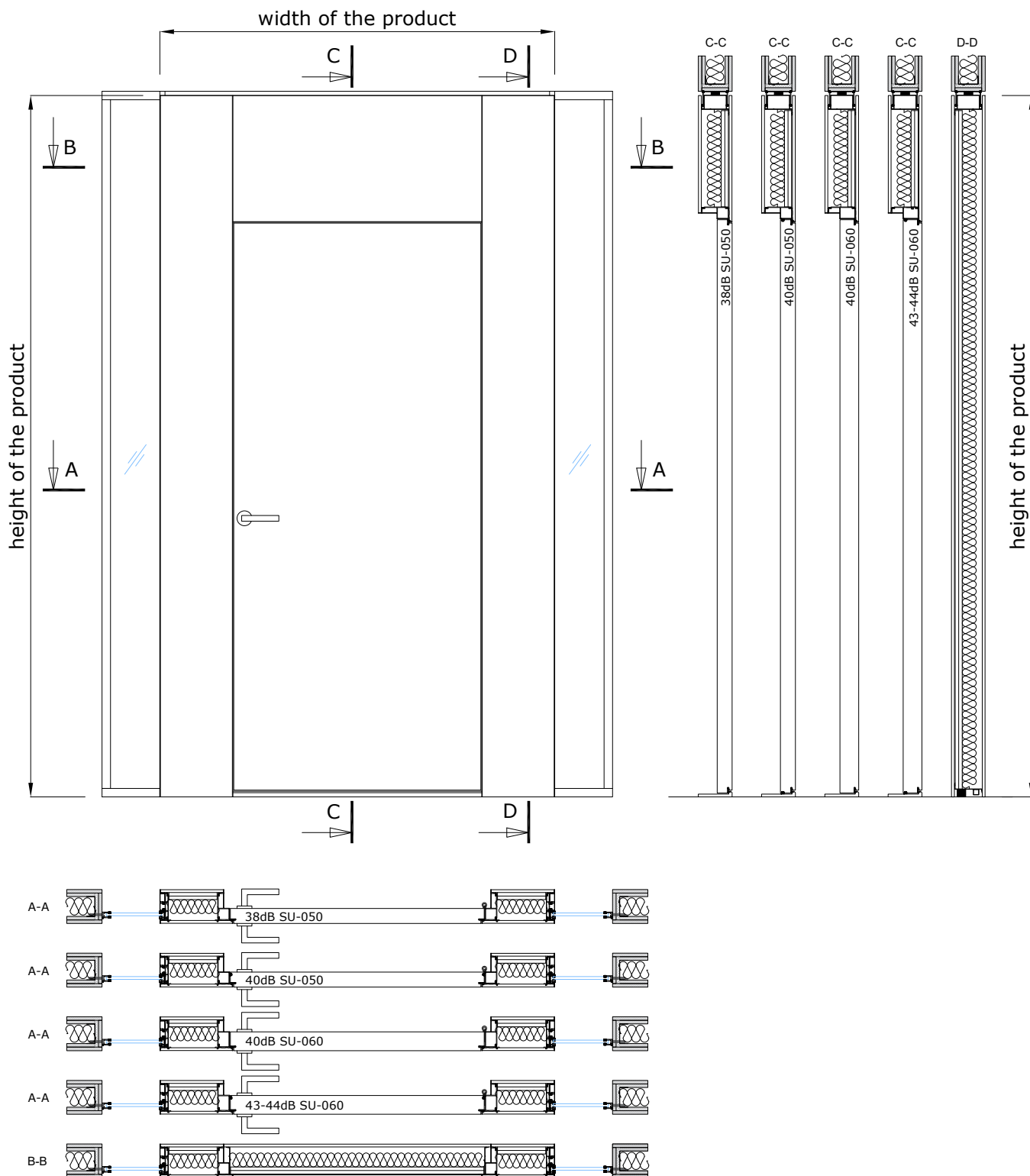
The thresholds are made of oak. It is also possible to order an automatically descending seal.

The standard lock case is ASSA 565-50 and the counterpart ASSA 2864. It is possible to order other lock cases and counterparts and also electrical lock cases and/or counterparts.

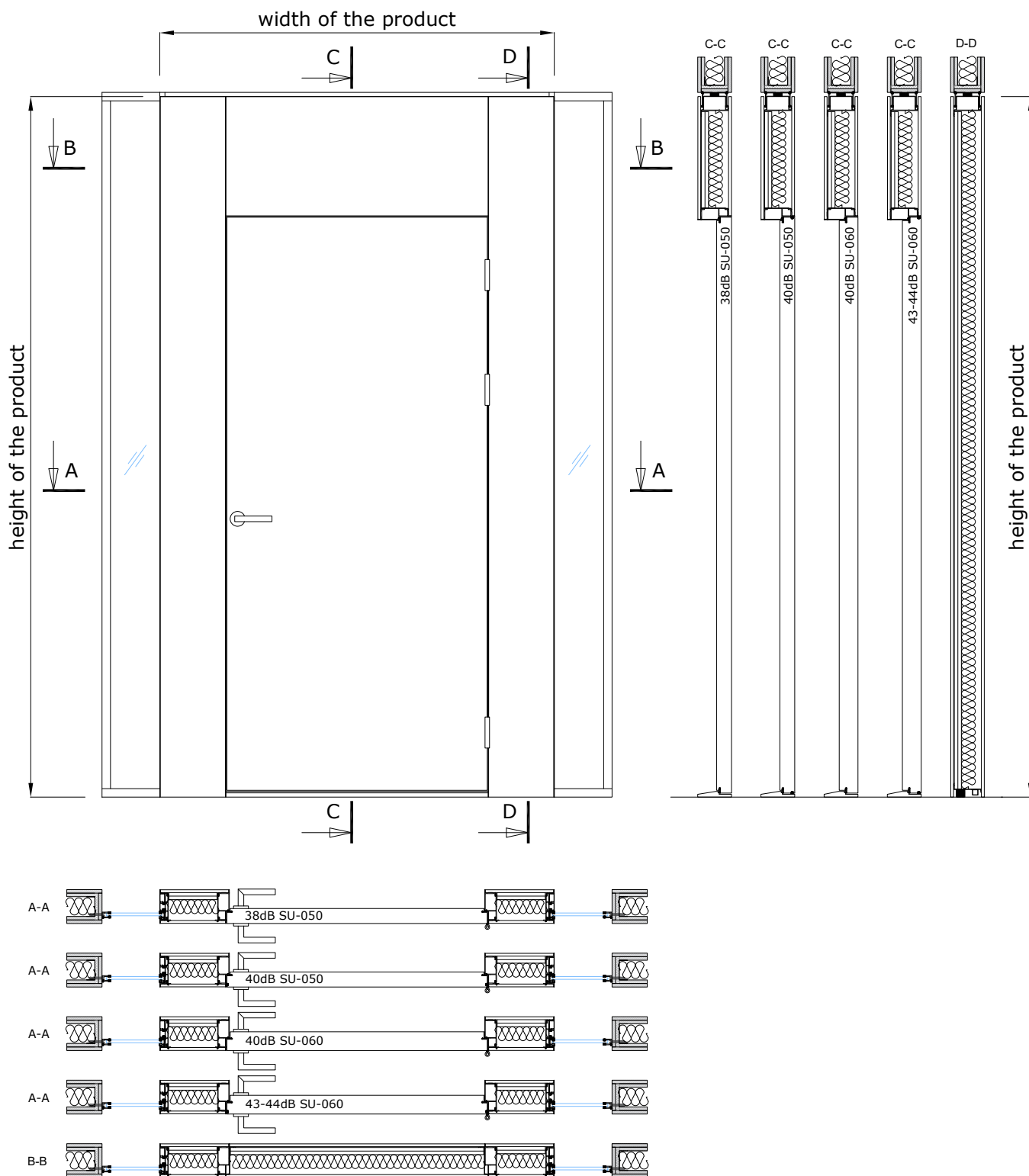
The standard solution uses Abloy 3248 hinges. Other hinges can also be used (incl. hidden hinges).



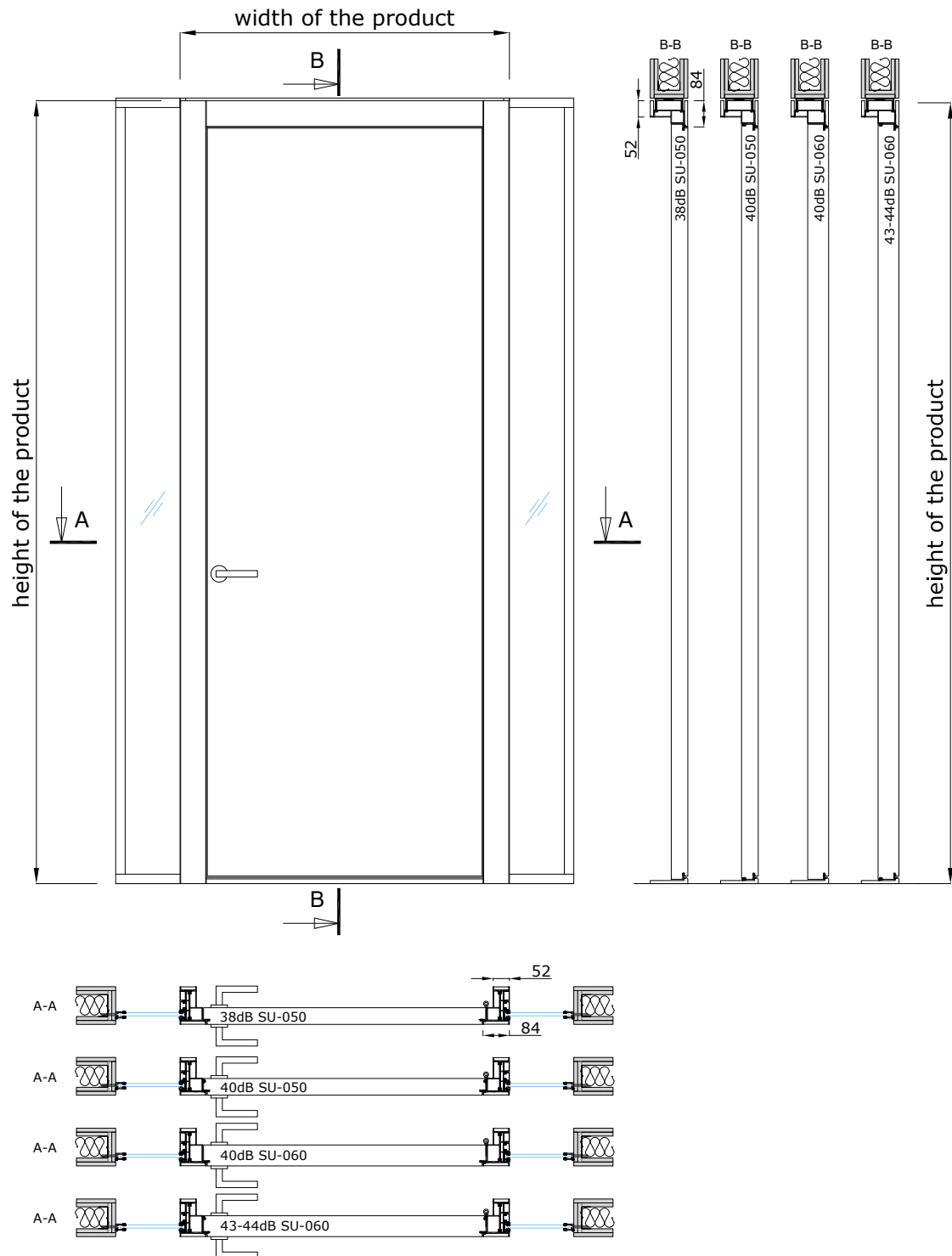
PORTA-120M | WITH INWARDS OPENING DOOR



PORTA-120M | WITH OUTWARDS OPENING DOOR



PORTA-120M | INWARDS OPENING DOOR MINIMUM SIDE AND TOP PANEL DIMENSIONS



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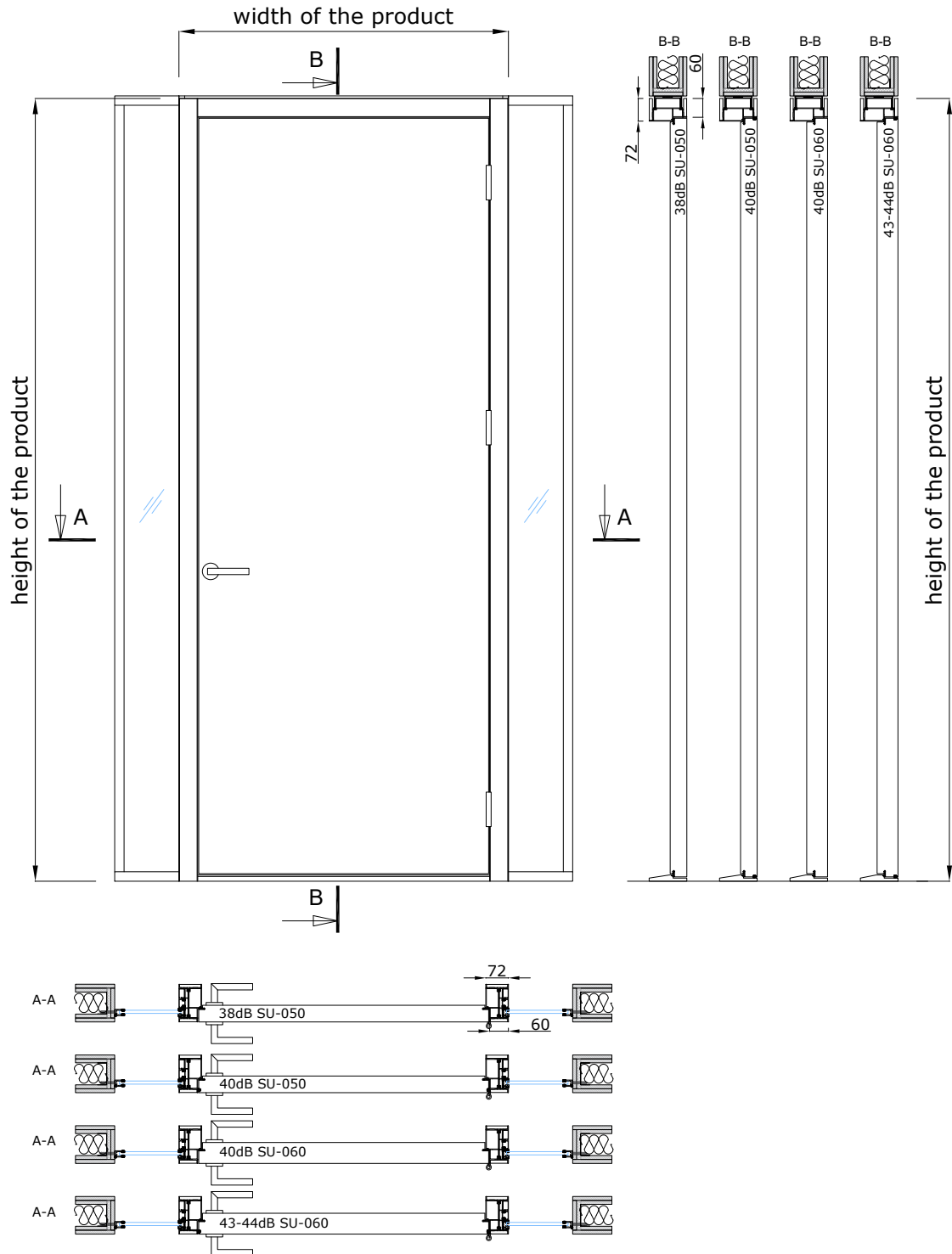
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PORTA-120M

OUTWARDS OPENING DOOR MINIMUM SIDE AND TOP PANEL DIMENSIONS



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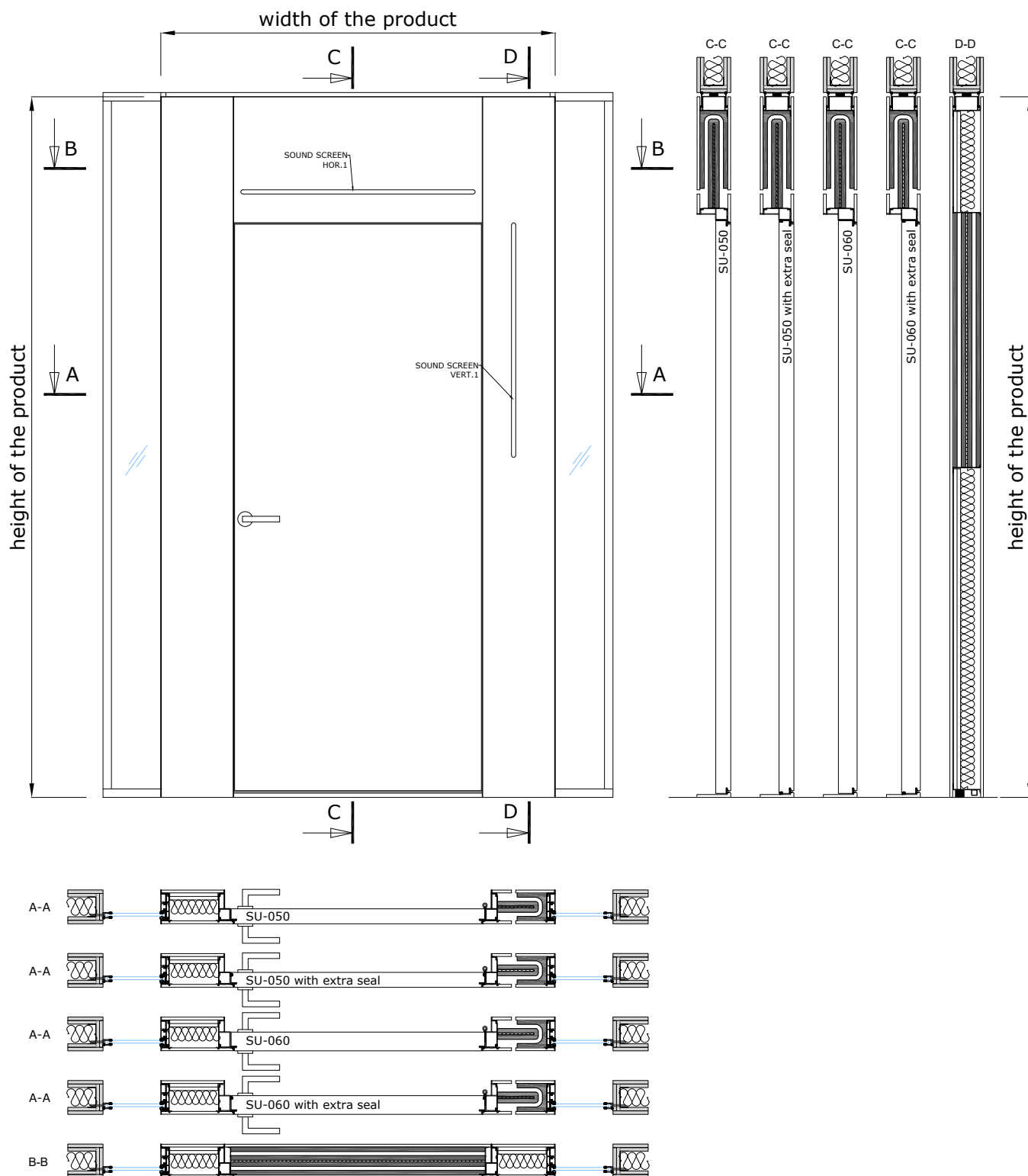
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PORTA-120M

SINGLE SOUND SCREEN OPTIONS
FOR INWARDS OPENING DOOR



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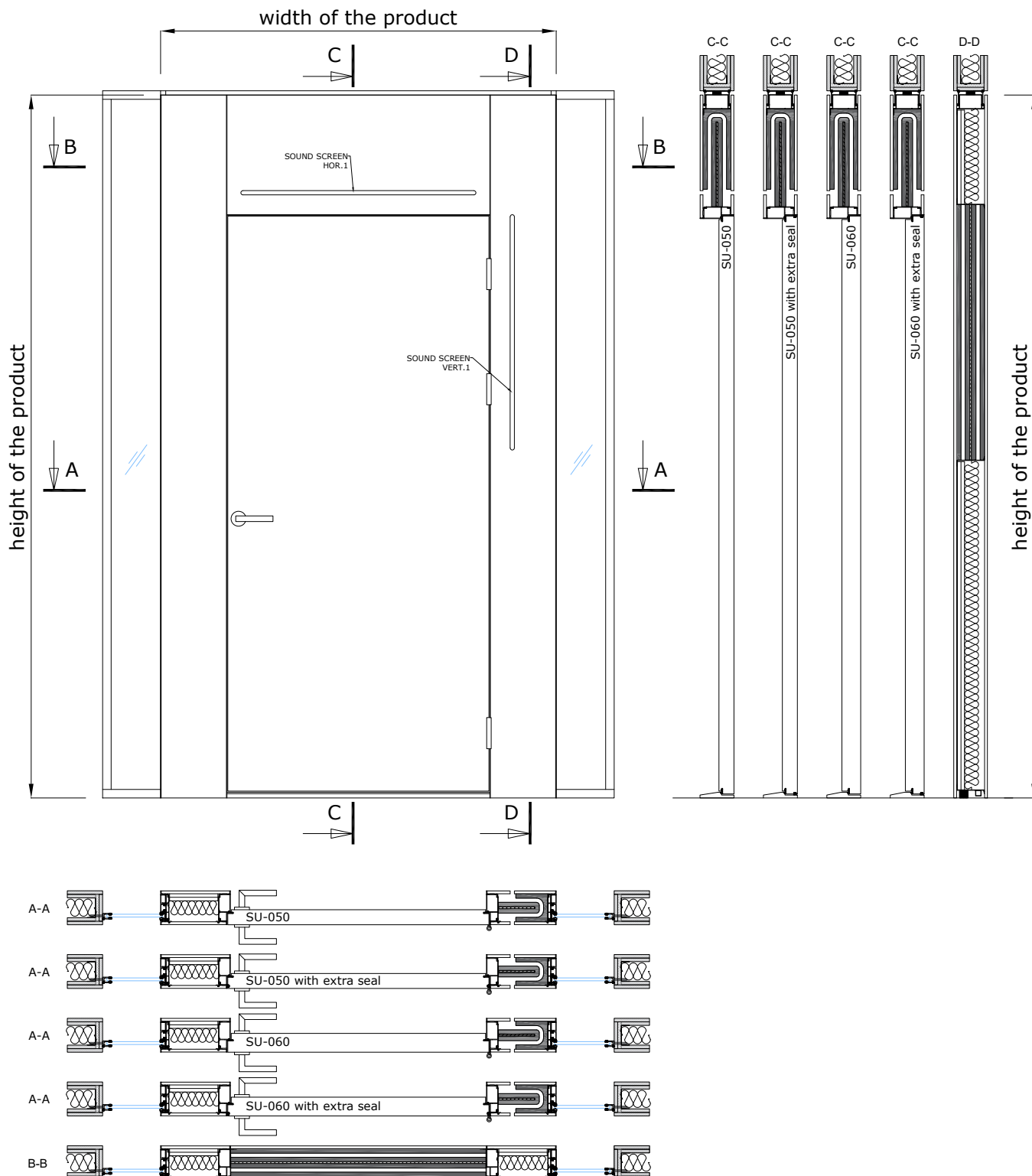
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SINGLE SOUND SCREEN OPTIONS
FOR OUTWARDS OPENING DOOR



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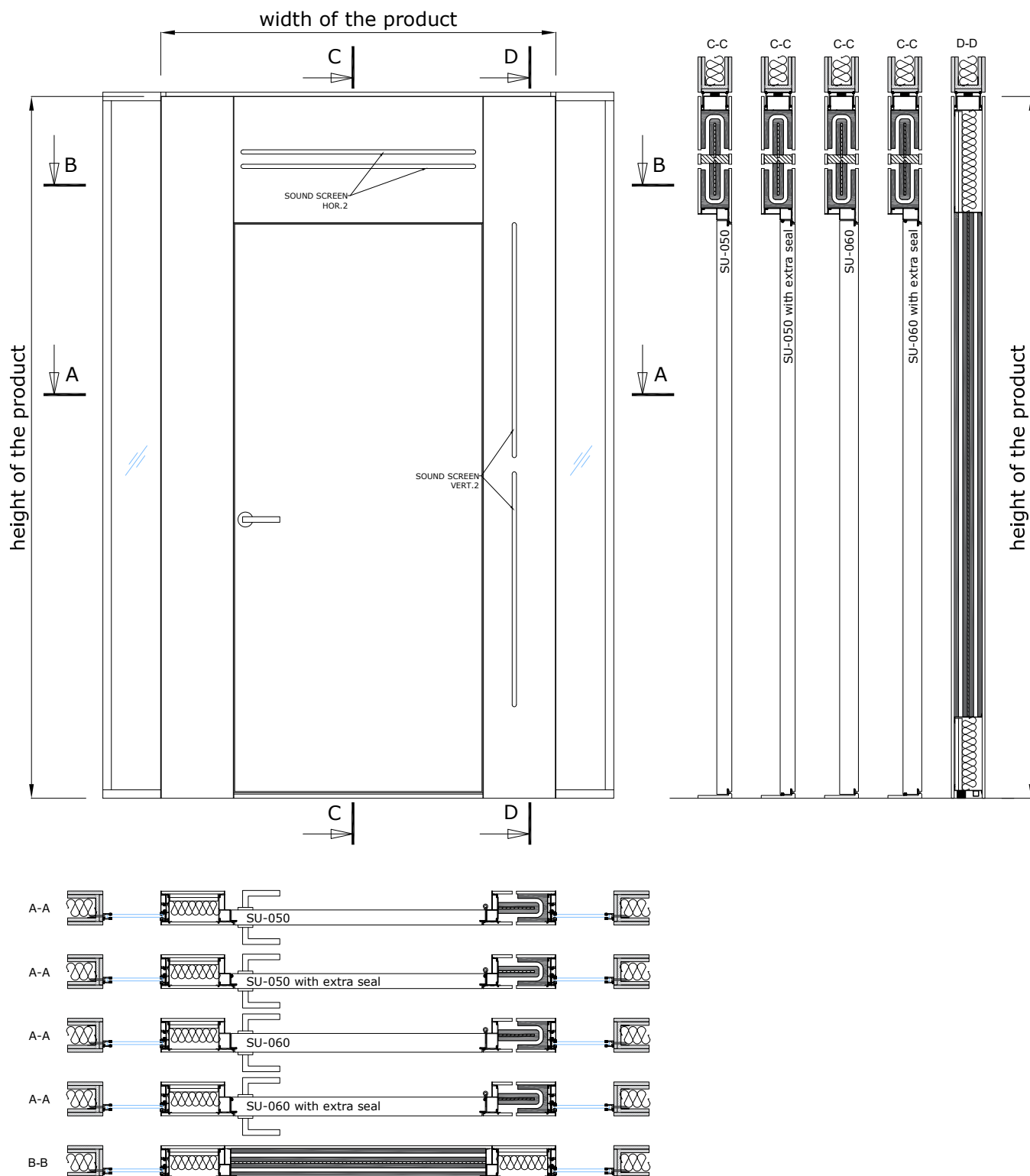
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PORTA-120M

DOUBLE SOUND SCREEN OPTIONS
FOR INWARDS OPENING DOOR



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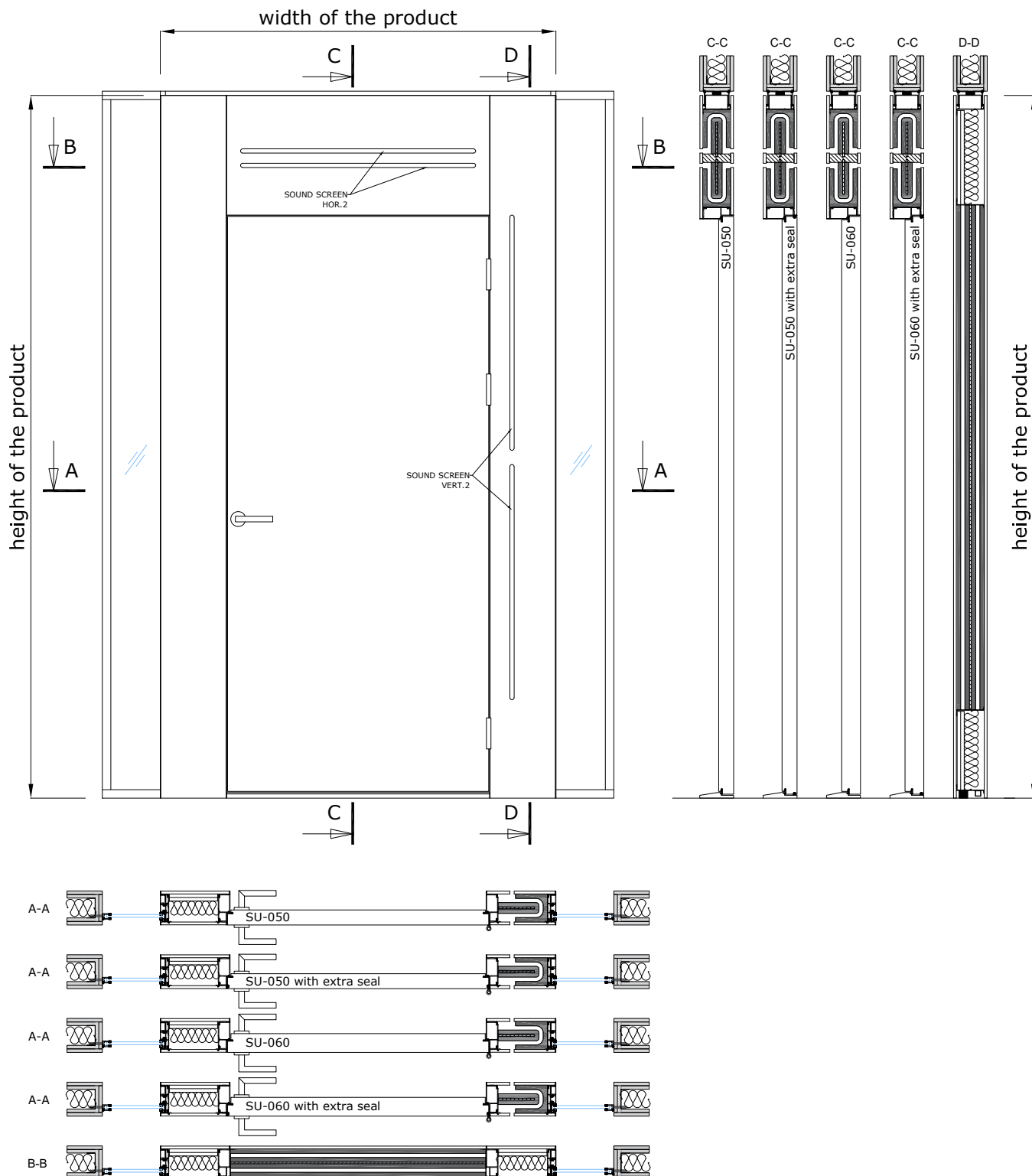
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DOUBLE SOUND SCREEN OPTIONS
FOR OUTWARDS OPENING DOOR



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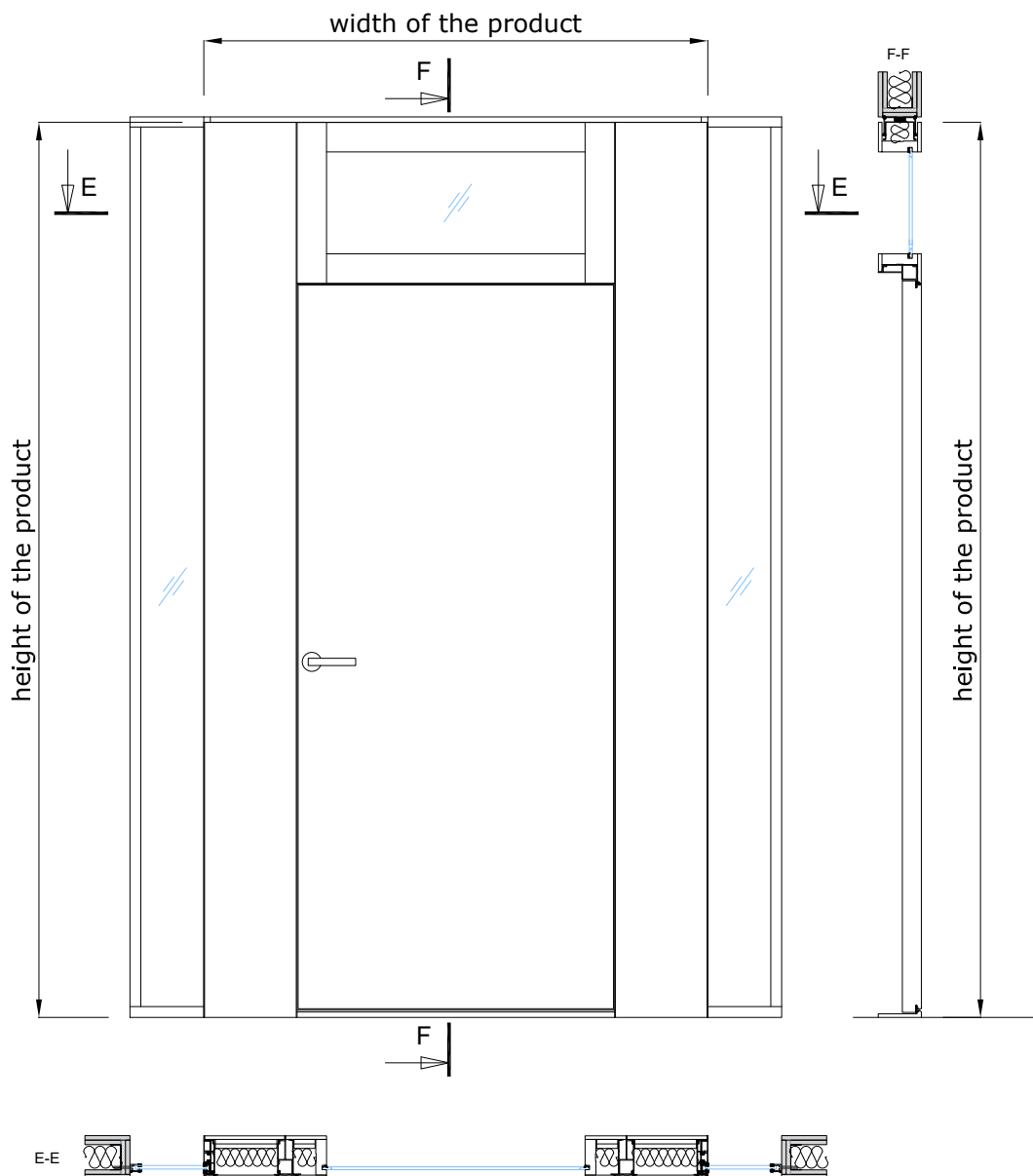
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INWARDS OPENING DOOR WITH
OPTIONAL UPPER GLASS OPENING



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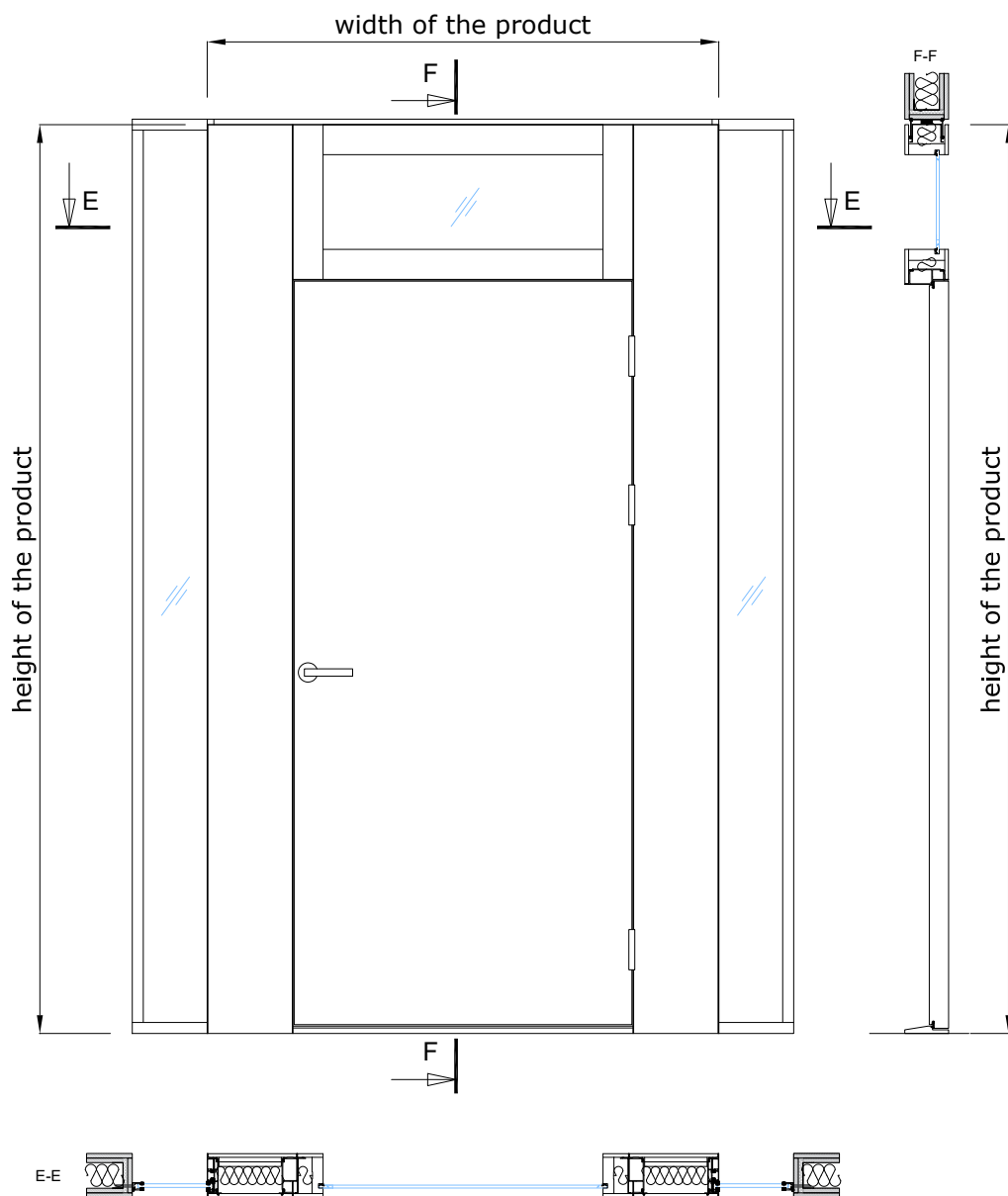
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OUTWARDS OPENING DOOR WITH
OPTIONAL UPPER GLASS OPENING



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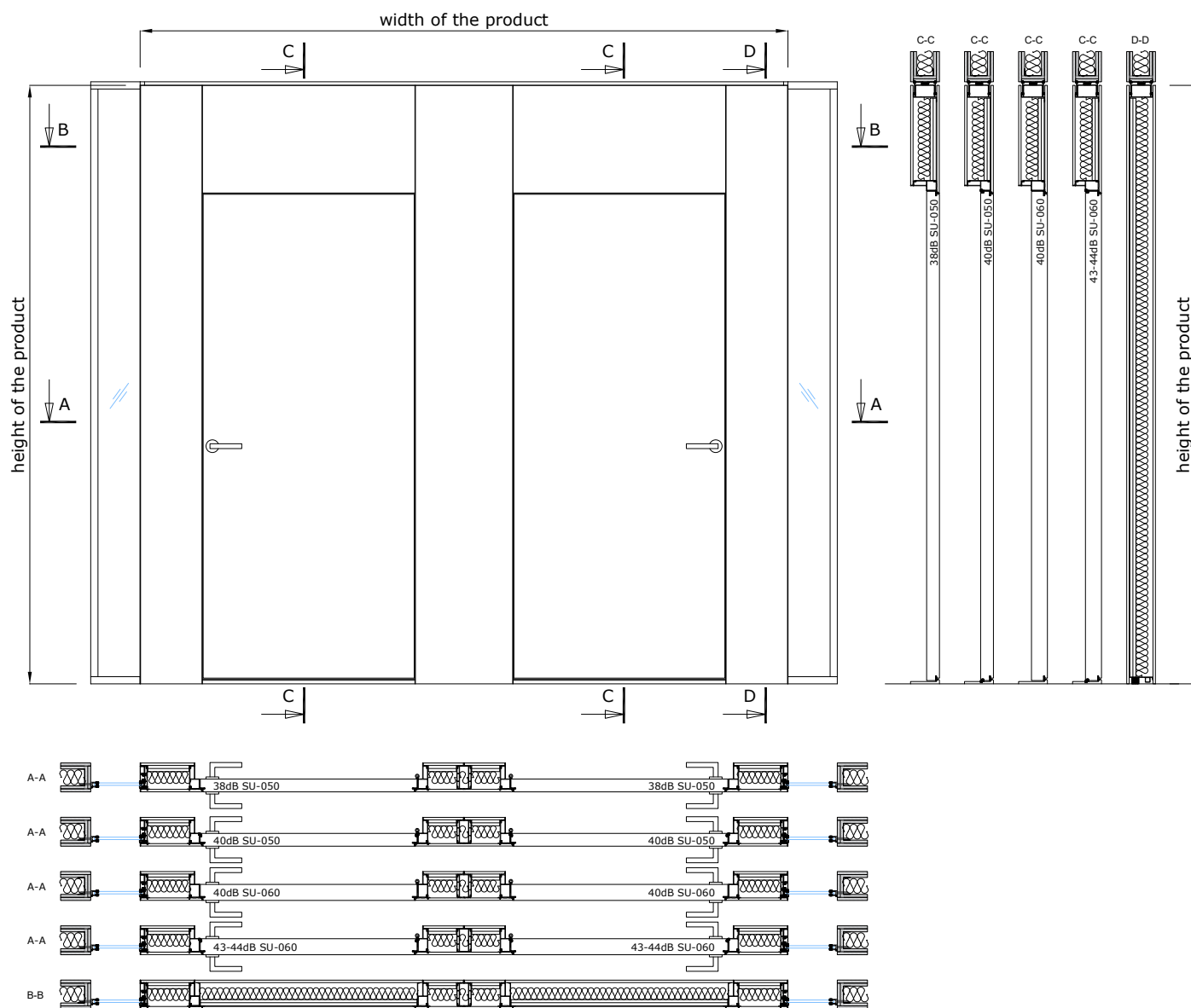


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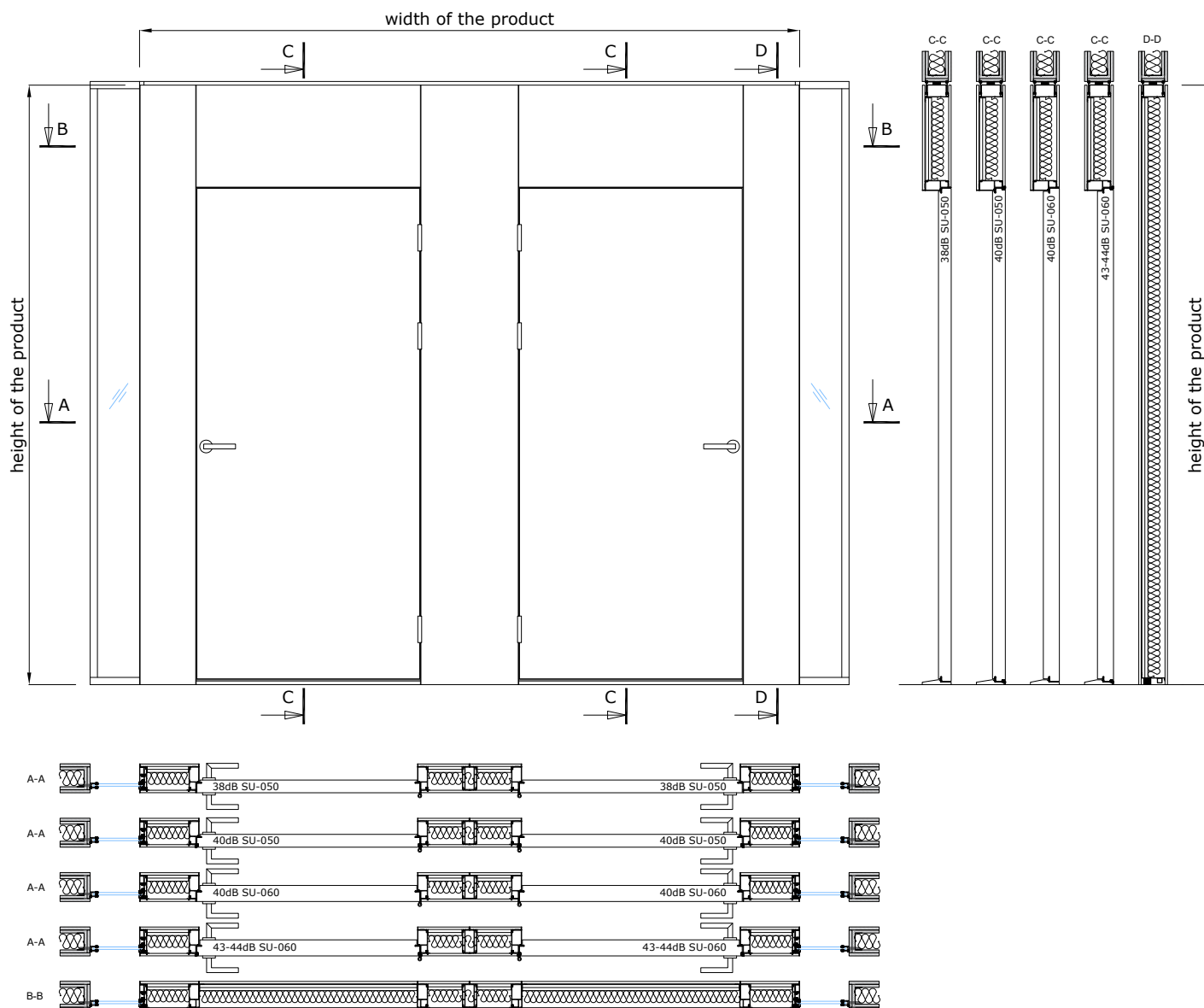


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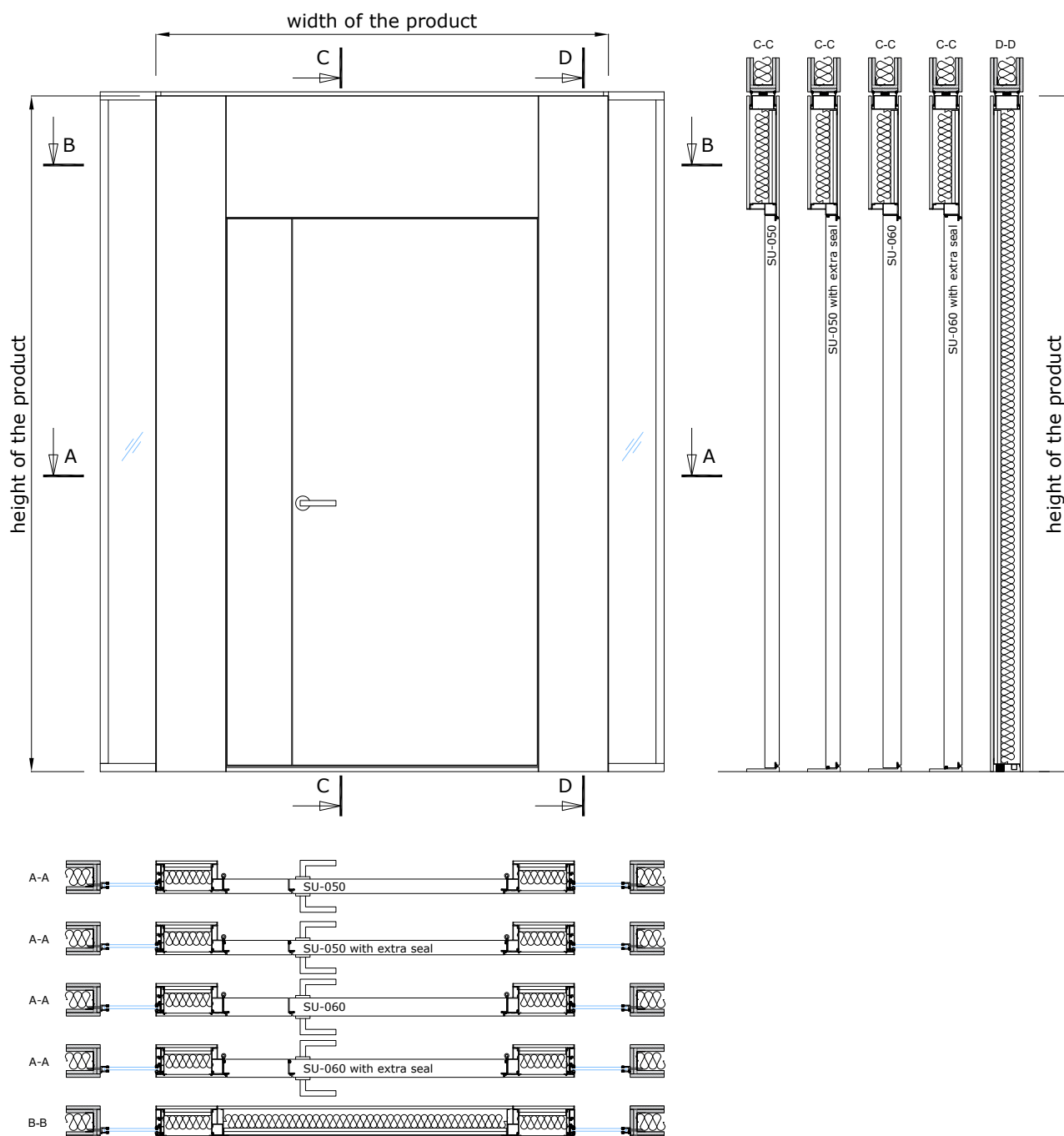
PORTA-120M | INWARDS OPENING DOUBLE PORTAL



PORTA-120M | OUTWARDS OPENING DOUBLE PORTAL



PORTA-120M | INWARDS OPENING PAIR DOOR



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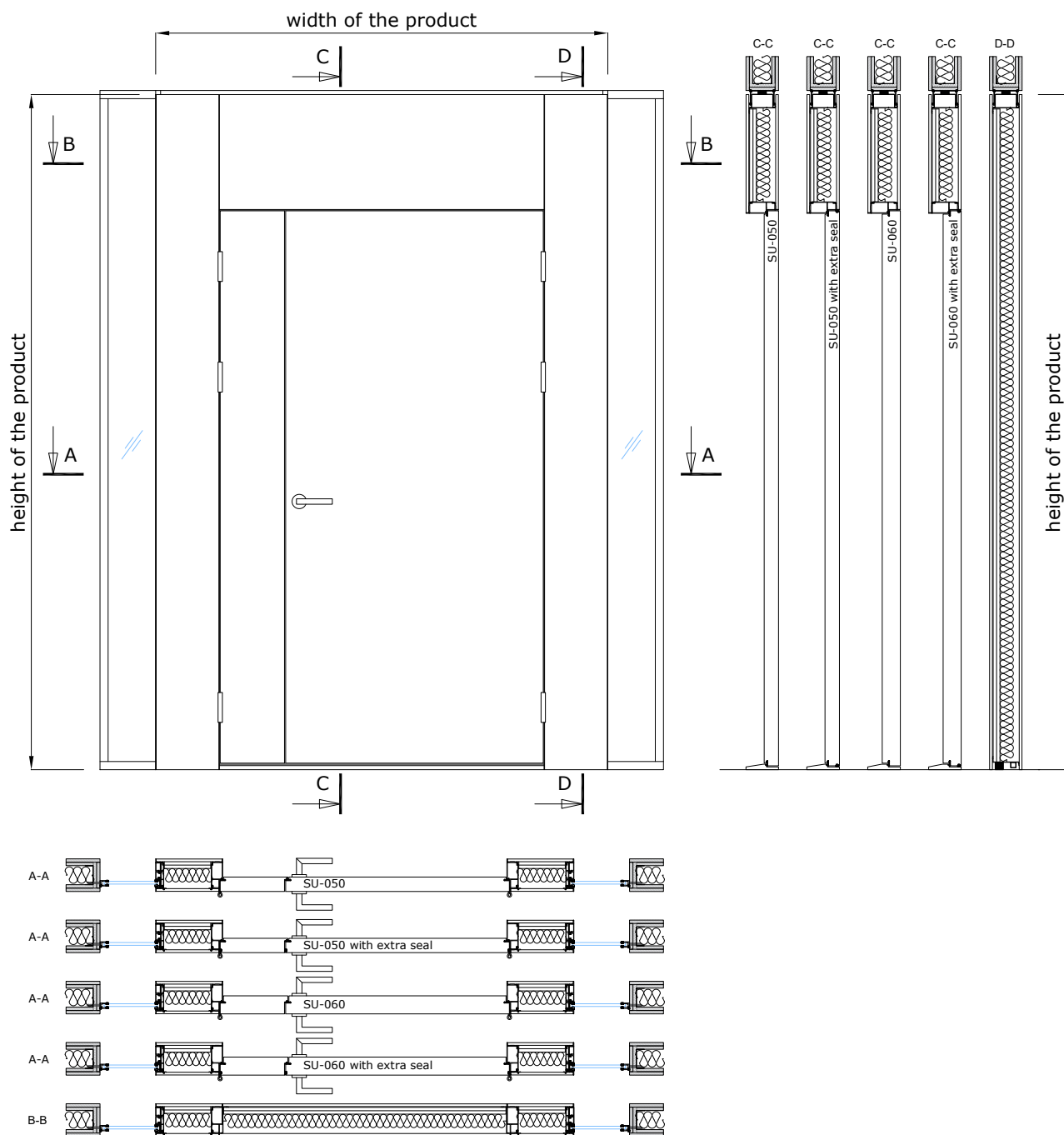


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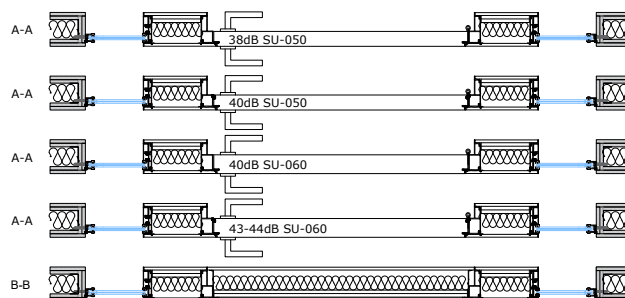
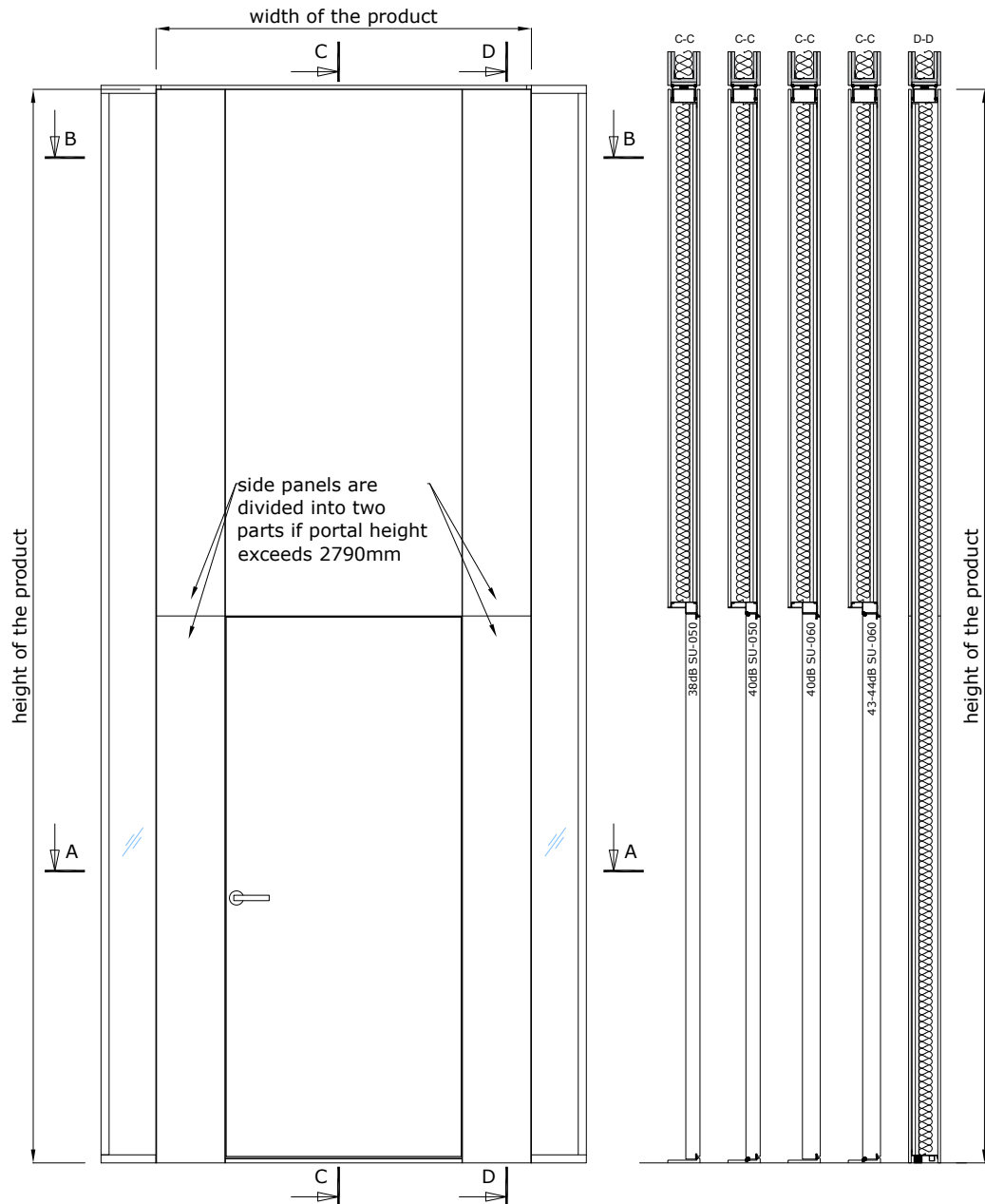
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PORTA-120M | OUTWARDS OPENING PAIR DOOR



PORTA-120M

INWARDS OPENING PORTAL WITH
DIVIDED SIDE PANELS



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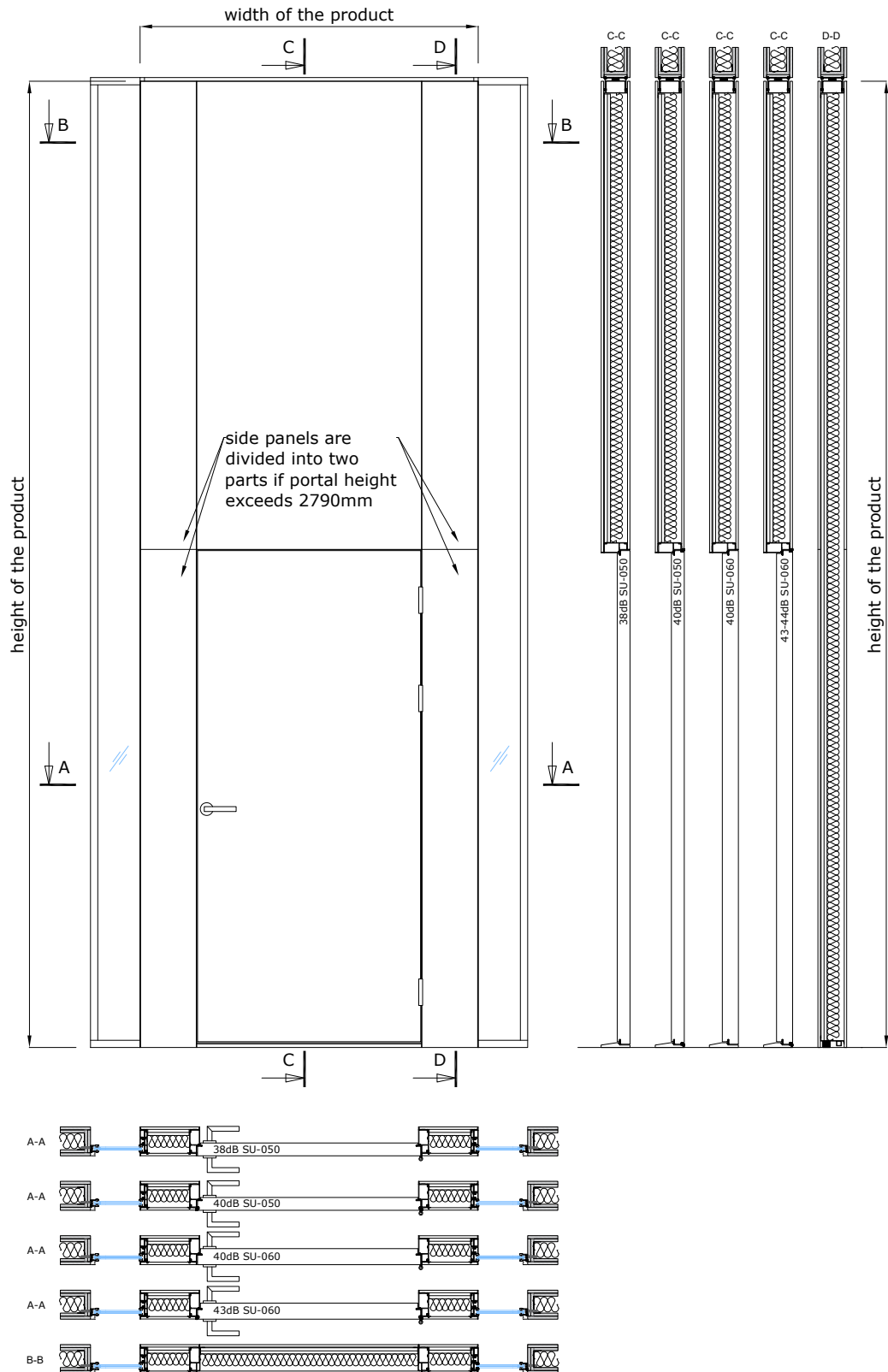
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OUTWARDS OPENING PORTAL WITH DIVIDED SIDE PANELS



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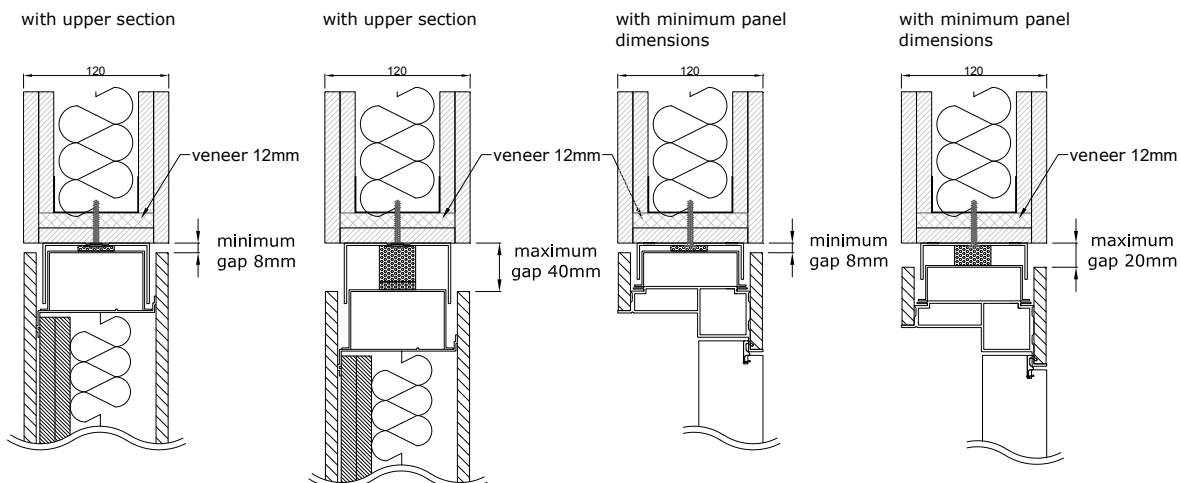


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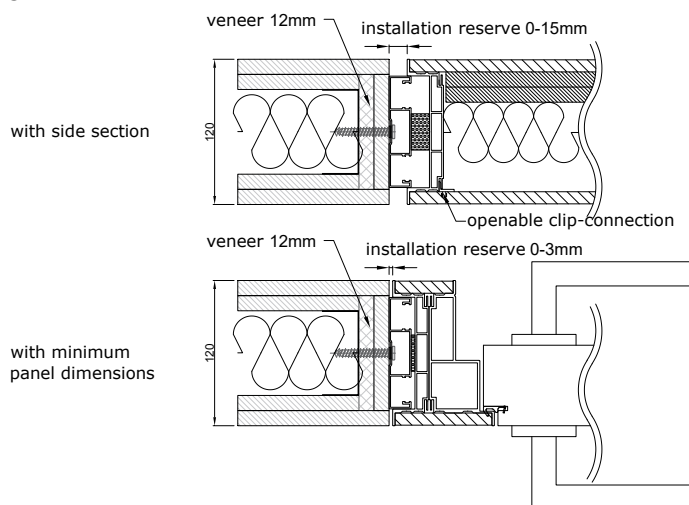


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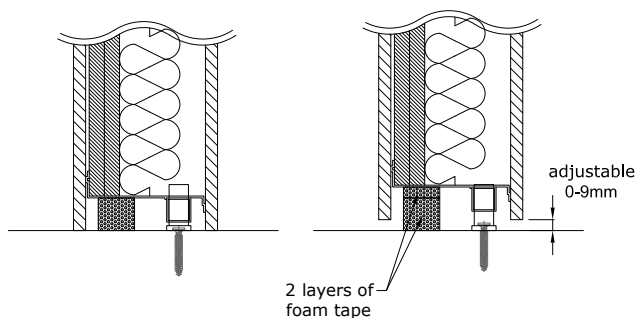
CONNECTION WITH CEILING



CONNECTION WITH WALL



CONNECTION WITH FLOOR



- - self expanding foam tape
- - seal, FIX-SEAL/S 3x10mm or 1x10mm, black
- ⌋ - QL3096, RAL9005 black, RAL9003 white, RAL7001 silver gray, RAL8017 bronze
- ⌋ - additional seal 1992, for better soundproofing, RAL9010 white, RAL9017 black, RAL7040 gray, beige



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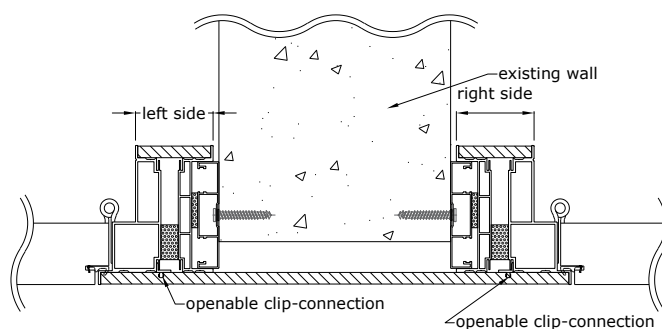


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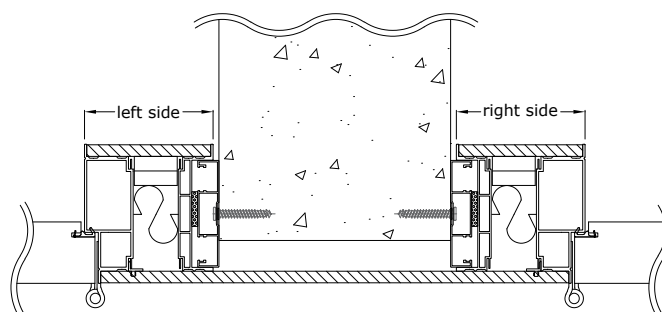


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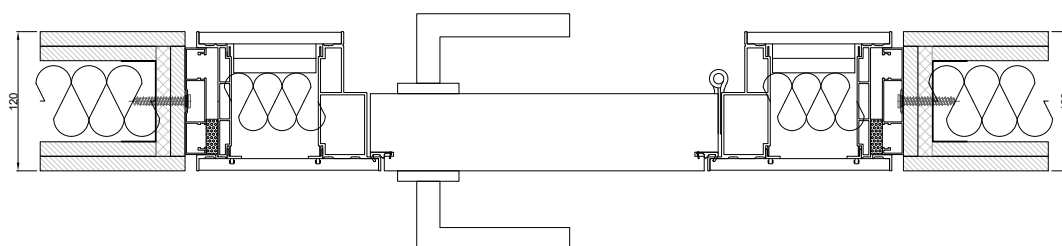
INWARDS OPENING DOUBLE PORTAL CONNECTION WITH EXISTING WALL



OUTWARDS OPENING DOUBLE PORTAL CONNECTION WITH EXISTING WALL



INSTALLING PORTAL TO AN OPENING WITHOUT ADJACENT GLASS WALLS



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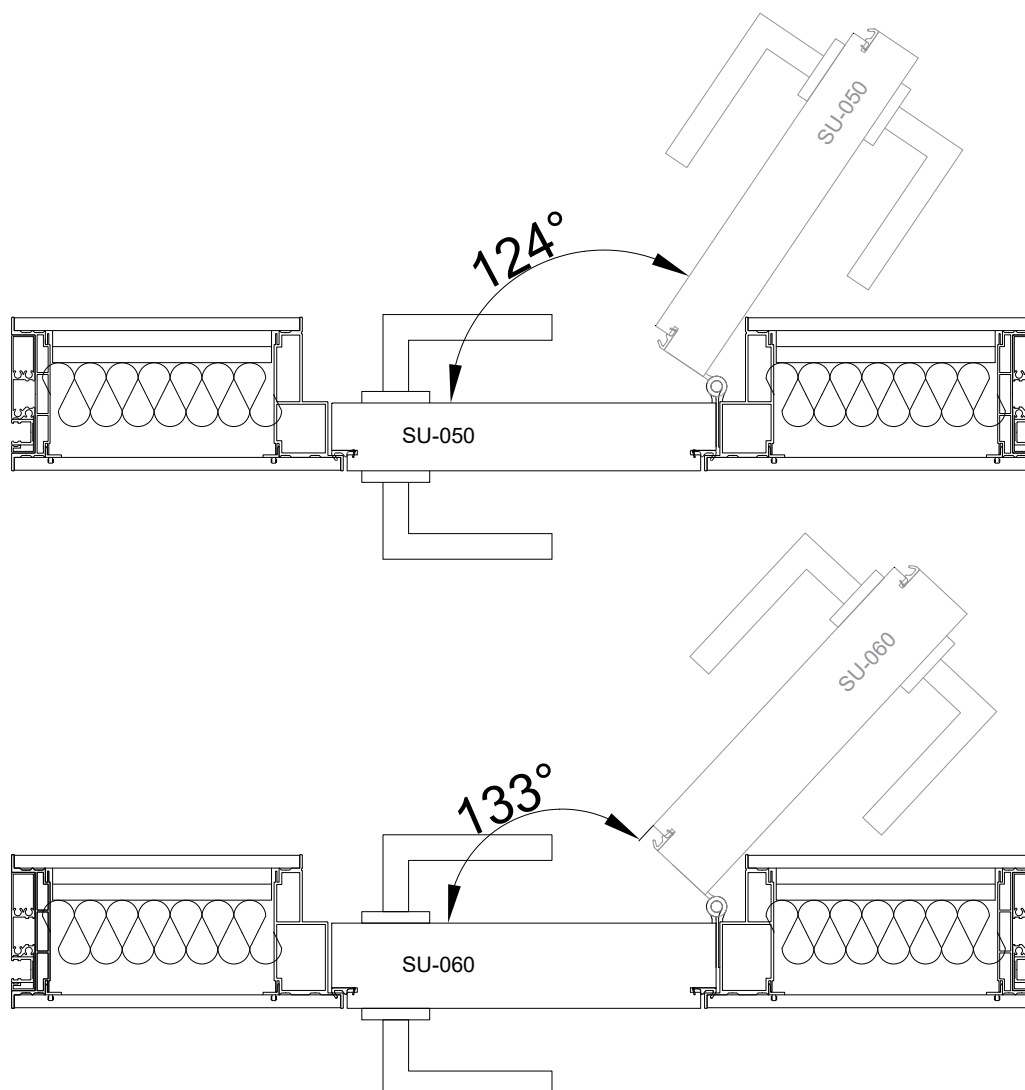


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PORTA-120M | INWARDS OPENING PORTAL MAXIMUM OPENING ANGLES



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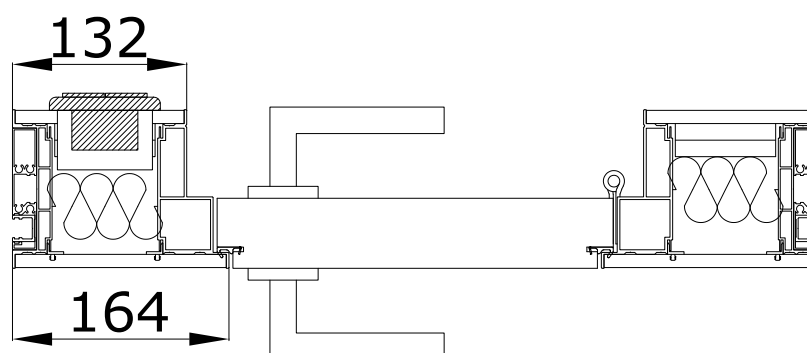
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PORTA-120M

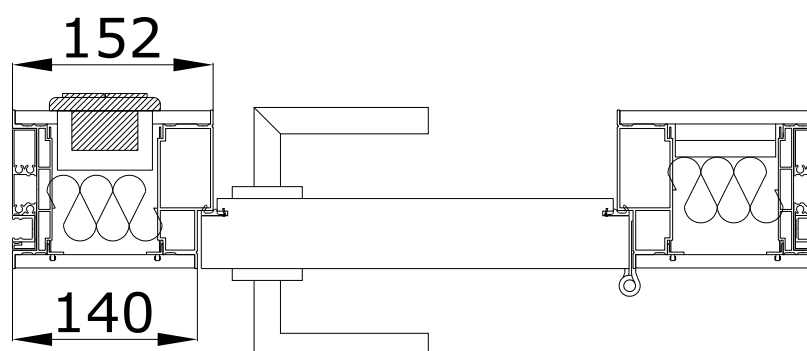
MINIMUM SIDE PANEL WIDTHS FOR
ELECTRICAL INSTALLATIONS



INWARDS OPENING DOOR



OUTWARDS OPENING DOOR



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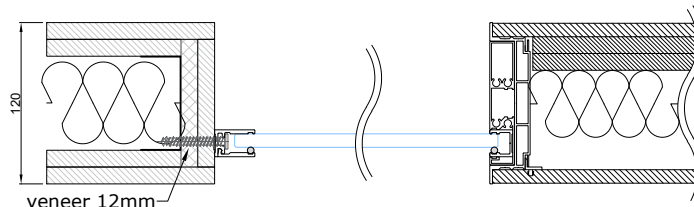


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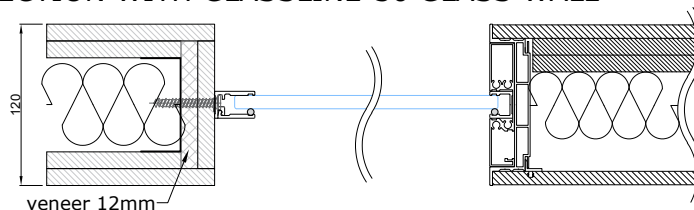


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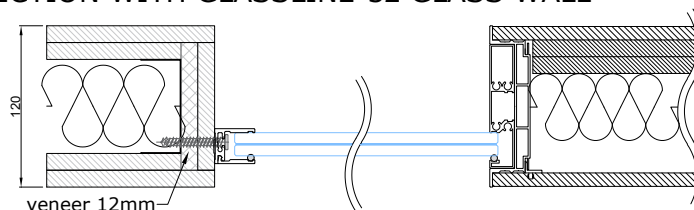
CONNECTION WITH GLASSLINE-30 GLASS WALL



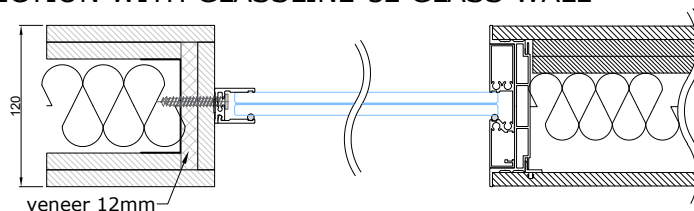
CONNECTION WITH GLASSLINE-30 GLASS WALL



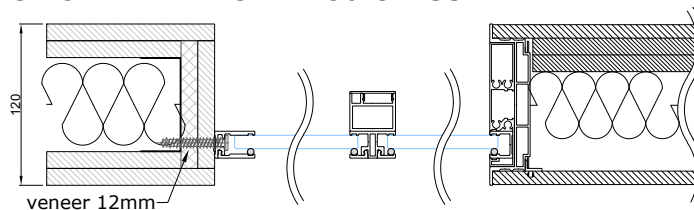
CONNECTION WITH GLASSLINE-32 GLASS WALL



CONNECTION WITH GLASSLINE-32 GLASS WALL



CONNECTION WITH ALULINE-30 GLASS WALL



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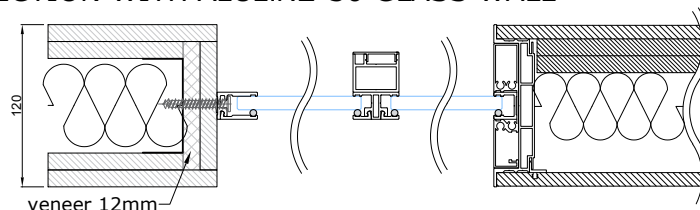


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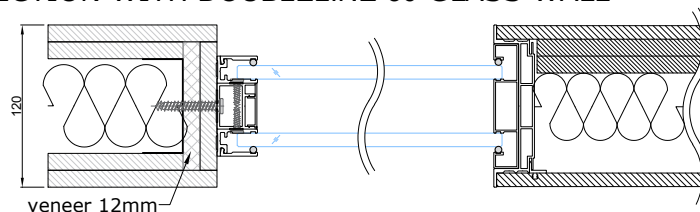


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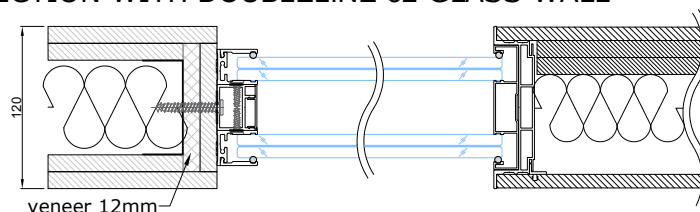
CONNECTION WITH ALULINE-30 GLASS WALL



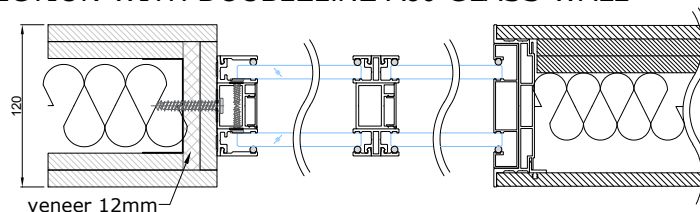
CONNECTION WITH DOUBLELINE-30 GLASS WALL



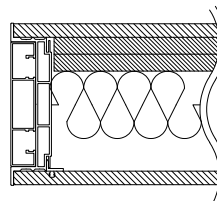
CONNECTION WITH DOUBLELINE-32 GLASS WALL



CONNECTION WITH DOUBLELINE-A30 GLASS WALL



SOLUTION WITH A GROOVELESS ENDING PROFILE



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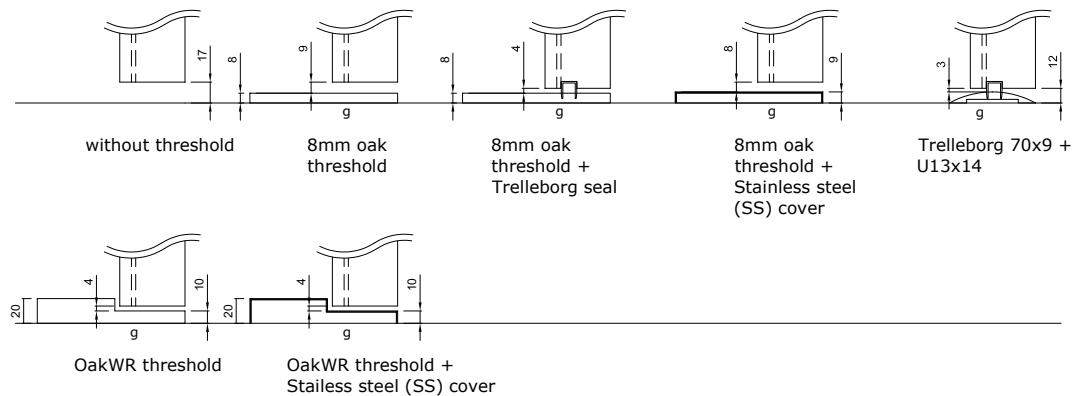


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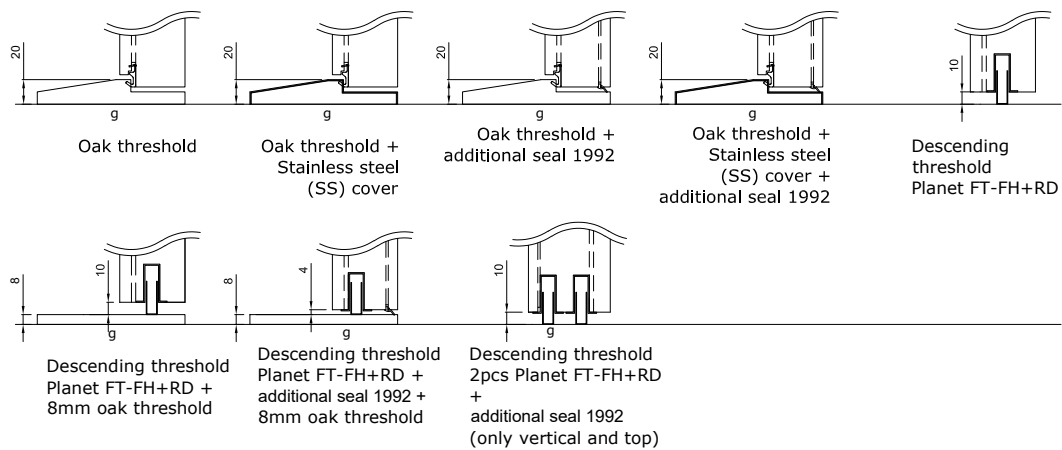
PORTA-120M | THRESHOLD OPTIONS



STANDARD THRESHOLD OPTIONS



SOUNDPROOF THRESHOLD OPTIONS



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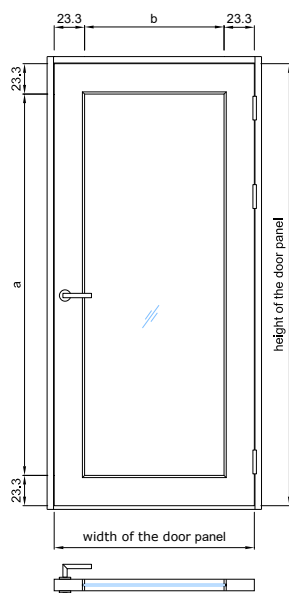


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PORTA-120M | DOOR PANELS WITH GLASS OPENINGS

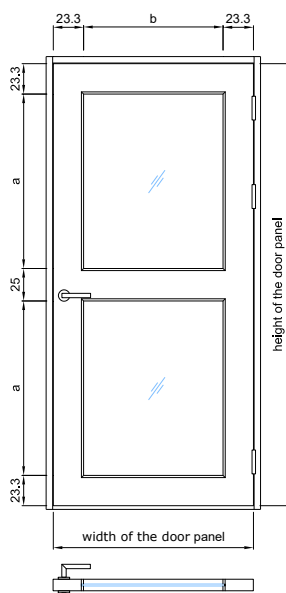


G01



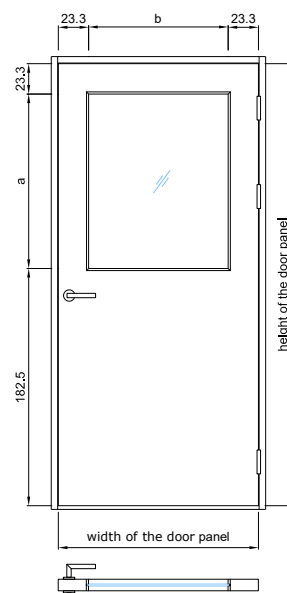
a = height of the door panel - 280mm
b = width of the door panel - 280mm

G03



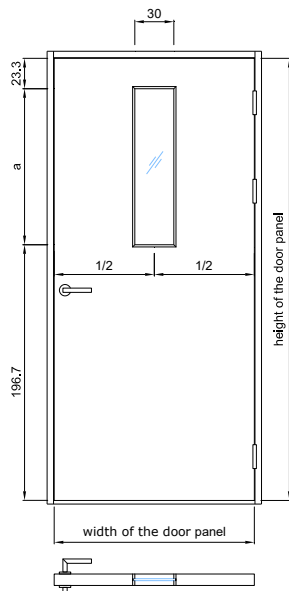
a = (height of the door panel - 430mm) / 2
b = width of the door panel - 280mm

G21



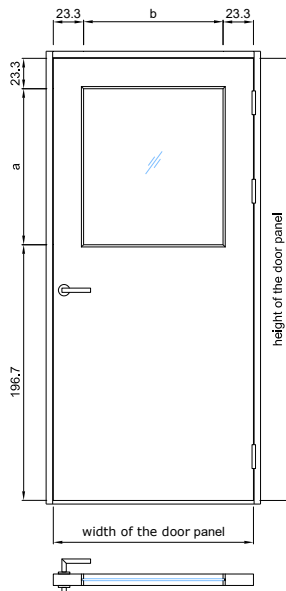
a = height of the door panel - 1235mm
b = width of the door panel - 280mm

G23



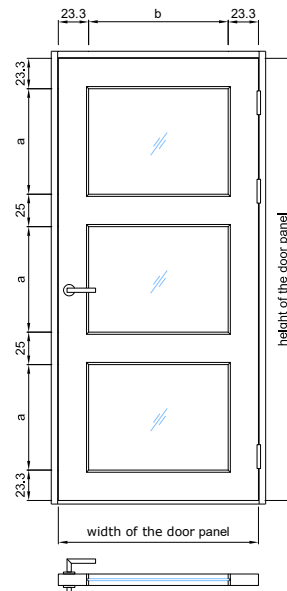
a = height of the door panel - 1320mm

G24



a = height of the door panel - 1320mm
b = width of the door panel - 280mm

G30



a = (height of the door panel - 580mm) / 3
b = width of the door panel - 280mm



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