

# INTERIOR DOORS

## USAGE & MAINTENANCE INSTRUCTIONS



### SCOPE AND WARRANTY

Veneered and varnished, painted or laminated doors are interior doors and are intended for indoor use in living and office spaces with a normal indoor climate (air temperature 15-25 degrees celsius, humidity 40-60%).

The doors manufactured by Structo Group OÜ have a two-year warranty. The warranty against defects in materials and workmanship does not cover changes in the quality of the door due to normal wear and tear (such as wear on the threshold, finish and hinges and changes in adjustment) and the deterioration of the appearance of the product due to non-cleaning or overdue cleaning of dirt on the surface of the product. Manufacturing defects do not include deviations in the finish of the door that are not visible standing not closer than 2m from the door and the light falling from behind.

To maintain warranty, the door must be kept out of contact with liquids, chemicals (including disinfectants) and excessively humid conditions (incl. temporary excessive moisture during construction). The door (and its parts) must not be mechanically damaged, masking tape or other tapes must not be applied to the door, accessories must not be attached to the door (without approval from the manufacturer) and other prohibited activities specified in the conditions of the sales guarantee of Structo Group OÜ should be avoided.

### TRANSPORT AND STORAGE CONDITIONS

The doors are usually delivered from the factory packed on wooden pallets. The door packaging does not protect the door from the sun, water damage and moisture.

If the doors are not packed on wooden transportation pallets, we recommend transporting them edgewise on their longest edge. In this case, the doors must be placed tightly against each other and fastened with a load strap (using additional cushioning between the strap and the door, eg thicker cardboard or special pvc corner guards). Outermost doors must be additionally protected with a cardboard to prevent friction.

It is not permitted to transport the doors flat, as this may cause the door leaves to bend through, the finished surface to be damaged etc.

The same climatic conditions as during use (air temperature 15-25 degrees celsius, humidity 40-60%) must be ensured for the storage and long-term transport of doors (eg in the case of maritime transport).

On site, doors must be stored protected from direct sunlight. If the doors are left to stand for a long time, the doors must be completely covered with, for example, construction cardboard or other opaque material. Partial coverage should be avoided, as the sun may cause differences in color on the door surface.

When storing on site, both the door leaves removed from the frame and the door leaves with the frame must be placed as upright as possible on the long side of the door leaf or frame. Care must be taken to ensure that no sharp edges, etc., remain under the door leaf or frame, which could damage the door leaf or frame. Storage on the shorter side of the door leaf or frame should be avoided as this may cause unwanted bending of the door leaf or frame.

### MAINTENANCE


The fastening and condition of the lock, hinges and handle must be checked regularly. The lock and hinges must be lubricated at least once a year with a suitable oil.

If the free movement of the door is impeded (contact between the door and the frame), the door must not be opened / closed by force. This change is caused either by the expansion due to moisture, the loosening of the hinge / lock fittings or the structural movements of the building. If necessary, adjust the position of the door in relation to the frame or contact the company that installed the door.

The surface of the door can be cleaned with a soft cloth, if necessary using a general cleaning agent diluted in a suitable ratio with water. Do not use abrasive cleaners, solvents or disinfectants for cleaning. Dirt (stains, etc.) on the product must be removed immediately. Door seals must not be cleaned of talc, as talc is necessary for the seals to function properly.

The following deviations are allowed for regularly maintained doors:

- Curvature of 1 mm per 1 m door leaf width.
- Curvature of 2mm per 1m door leaf length.
- Door leaf diagonal difference up to 2mm.

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